



**J.D. Irving, Limited**  
**PURCHASE WOOD SPECIFICATIONS**

**KEDGWICK SAWMILL - STUDWOOD**

**EFFECTIVE DATE: February 3<sup>rd</sup>, 2019 weight scale only**

**GRADE 19 (9-foot) and GRADE 18 (8-foot)**

SPECIES	Spruce/fir only; minimum 50% spruce (sound wood only)
AGE	Delivered within 3 months of date cut (live trees at time of cut)
LENGTH	9-foot studs = 108" to 112" loads may contain up to 20% 8-ft studs mixed in 8-foot studs = 99" to 103"
DIAMETER (Inside Bark)	9-foot = 5" minimum to 11" maximum (inside bark) 8-foot = 4" minimum to 11" maximum (inside bark)
DEFECTS	No rot, no forked bolts, ends cut square. Taper or sweep must be less than 2" over the length of the bolt. In any 4-foot section of a bolt: not more than 12 knots 1" to 3" diameter OR not more than 8 knots >3" diameter.

**GRADE 29 (9-foot) and GRADE 28 (8-foot) Same as above except for the following:**

SPECIES	As above except greater than 50% fir (sound wood only)
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**NOTE:** Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications. Grade shall be determined by JDI based on a 40+ piece sample extracted randomly from each load and measured using the above specifications. Quality (% acceptable pieces) shall be measured using the above specifications. Loads assessed as 90% or higher may be eligible for a **QUALITY BONUS** where applicable under contract terms or as determined by J.D. Irving, Limited. Any supplier whose quality sample results fall below 60% for any one (1) load, or fall below 85% for any three (3) loads delivered within a 4 –week period, shall be placed on **QUALITY SUSPENSION** and deliveries immediately suspended. Suppliers on quality suspension shall not be allowed to resume delivery until approved by the Regional Wood Buyer.

The trucker or producer must notify the JDI scale staff or Chief Scaler of any disputes regarding scale or sample selection at the time of delivery. JDI will make best efforts to hold quality samples for 24 hours when results fall below 85% to allow time for inspection. These specifications are subject to change by JDI with minimum notice.

Signed:   
Brent Thompson

Date: June 30<sup>th</sup>, 2017